



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D2530

Job Sheet 171643



Part No: D2530

Job Qty: 6 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/6/18

Job Tracking No:

Due Date: 2/9/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/8/18	0.00	0.00	Start Up Small Fab		FF
100	Small Fab	6 pcs		2/8/18	0.12	1.16	Small Fab		DAS FF
110	QC	6 pcs		2/8/18	0.00	0.00	QC5		38
120	Large Fab	6 pcs		2/8/18	0.00	2.40	Large Fab 1		DYC 18/02/08
130	QC	6 pcs		2/8/18	0.00	0.00	QC9		PD 13-02-12
140	QC	6 pcs		2/8/18	0.00	0.00	QC5		PD 13-02-12
150	Powdercoat	6 pcs		2/9/18	0.00	0.23	Powdercoat4		38
160	QC	6 pcs		2/9/18	0.00	0.00	QC3		38
170	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging3		9-89
180	QC21-SA	6 Ea		2/9/18	0.00	0.00	QC21		DAS 21

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301

150 - START TIME: 12:45 FINISH TIME: 1:15:00.1:300° M 13800.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	17.4870 ft (2.9145 ea)	90-Start up Operation	5034344
D2534	Lock Plate	12 Ea (2 ea)	120-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	17	206	0
120-Large Fab	D2534	12	14	0

Part Specifications

Specifications could not be found.

Plex 2/6/18 1:10 PM dart.leroux.jason

Master Unit 000638



171643

Job No

DART
AEROSPACE

S040009



Handle Weldment

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PART NO: D2530
Original Serial #: S040009
Revision:
Operation:
Change No:

Start up Operation

02/07/18
Job No: 171643